

MORTISER SAFETY TEST #25

Name: _____ Score: _____ Term: _____ Date: _____

Directions: Fill in the blank with the best proper word that will complete the question. If it asks to explain do so as completely and accurately as possible.

1. **Always** position _____ directly over workpiece to prevent workpiece from lifting during operation.
2. **Always** support workpiece securely against _____ to prevent rotation.
3. **NEVER** turn on the _____ with the drill bit or chisel contacting the workpiece.
4. **Adjust** the _____ stop to avoid drilling into the table.
5. **Warning: For your own safety** – Don't wear _____ when operating the machine.
6. The opening on the side of the chisel should always be to the _____ or _____, never to the front or rear.
7. Push bit up through chisel and into chuck as far as it will go and lock bit in chuck using chuck _____ supplied.
8. The portion of the bit should be adjusted to a minimum of _____ away from the bottom of the chisel.
9. A depth _____ rod is provided to limit the depth of the chisel.
10. The purpose of the _____ is to prevent the workpiece from lifting as the chisel is raised up, out of the hole.
11. The chisel can be adjusted _____ to the workpiece by loosening screw and rotation chisel until the back surface of the chisel is touching workpiece.
12. You may encounter _____ from the bit or material once the chisel has engaged the material.

- 13-14. The smoke created is a natural operating occurrence in hollow chisel mortising and is caused by material chip _____ and the _____ in the stock being burned off..
15. A dull chisel can be detected by the amount of excess _____ required to complete a cut.