

LATHE SAFETY TEST #26

Name: _____ Score: _____ Term: _____ Date: _____

Directions: Fill in the blank with the best proper word that will complete the question. If it asks to explain do so as completely and accurately as possible.

1. Securely fasten _____ center to material being turned.
2. Test the set-up by _____ work by hand.
3. The tool rest should be adjusted so the point of the cutting tool is about _____ above center.
4. Use _____ or goggles to protect eyes.
- 5-6. Use _____ speeds for roughing and long work, increasing Speed correspondingly to _____ operations.
7. For _____, move tool rest back from work, apply light Pressure and use same speed as for turning.
8. When face plate turning, be sure the stock is _____ fastened to plate, the stock is centered and the tool rest adjusted so cutting tool will be on center line.
9. _____ out of 10 accidents are caused by carelessness or playing with a Machine as though it were a toy.
10. Never use dull turning tools – sharp instruments prevent “_____” or jerking of tools from operator’s hand.