

DRILL PRESS SAFETY TEST #15

Name: _____ Score: _____ Term: _____ Date: _____

Directions: Fill in the blank with the best proper word that will complete the question. If it asks to explain do so as completely and accurately as possible.

1. Never use your _____ to clear chips away from the spindle.
2. Never clear chip when the spindle is _____.
3. The drill press spindle rotates in a _____ direction.
4. Make certain the chuck key has been _____ and returned to its holder.
5. Explain why you should clamp or block your work to the drill press table?
6. The key type chuck is _____ inch capacity.
7. The _____ rod is provided to control whole depth and prevent drilling through material into the table.
8. The total depth the spindle can be lowered is _____ inches.
9. A _____ is provided to assist in determining proper drill speed.
10. To prevent work from being torn from operator's hand, always _____ work piece, jig fixture, or holding device to table by clamping or blocking on the table.
11. Explain how to change speeds of the drill press?
12. During the drilling operation, as the break-through point is reached, always _____ feed rate down.
13. Perform all operations with a _____ extension of the quill.
14. If working on a long board, the long side should be placed on the _____ side of the operator.
15. _____ Hair needs to be tied back.